

## Technical Data

Internal chamber dimensions 1060 x 860 x 280/210 mm\*

External dimensions 2250 x 1210 x 1180 mm\*

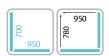
Seal legth 950/700 mm Vacuum pump 250 oder 300 m³/h

Weight ca. 700 kg

Power supply 3 Phasen, 230 / 400 V, 50 Hz\*\*



## Seal welding system



Quantity and position of the welding bars according to individual agreement.

## **BOSS** quality characteristics







#### Longevity

BOSS vacuum machines are made exclusively with high-quality individual components: rust-free stainless steel, splashproof elements and Busch high-performance pumps – 100% Made in Germany. Clear structure, robust technology and sophisticated design guarantee long-lasting operational readiness.



#### User-friendliness

Our intuitive Z 3000 sensor control system permits simple and precise setting of important operating parameters. Pre-set values can be recalled via the memory function. The well-thought-out and ergonomic construction of the machines permits user-friendly working and guarantees optimum packaging results.



## Seal welding

The perfect synergy of contact pressure, seal welding temperature and seal welding time produces optimum fusing results. Our high-pressure sealing systems ensure consistent sealing results even with thicker types of bag. The machine can be equipped with cut-off seal welding in order to avoid unnecessary bacterial exposure.



## Service & Cleaning

Ease of cleaning is foremost in the design of our machines. The platform design of the vacuum chamber and cable-free pressure systems make cleaning the working surface easy. Individual components are easily accessible and arranged clearly. A service programme supports the functionality of the vacuum pump.

<sup>\*</sup> width x depth x height \*\* special voltages upon request



## Maschine structure



## Lid and chamber

The stable platform design of the stainless steel work table guarantees optimum ease of cleaning. The lid is made of high-quality stainless steel.

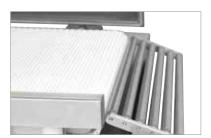
## Chamber



#### **Benefits**

- Avoidance of dirt-sensitive welding seams
- The easy-to-clean platform design is suitable for industrial applications
- Removable welding and degassing unit

#### Automatic product remover



#### **Benefits**

- Automatic transport belt that is manually adjustable for height
- Easy installation and dismanting for optimal cleaning conditions
- Effective height above the transport belt up to 210 (optional)
- Manual stainless steel roller track possible

## Stainless steel lid



## Benefits

- Ergonomic lid management
- · Various heights available
- · Silicone lip seal for smooth lid closure
- Easy-clean seal welding systeminstallation in lid
- Seal welding systems easy to uninstall



## Control sytem

#### Control stytem Z 3000

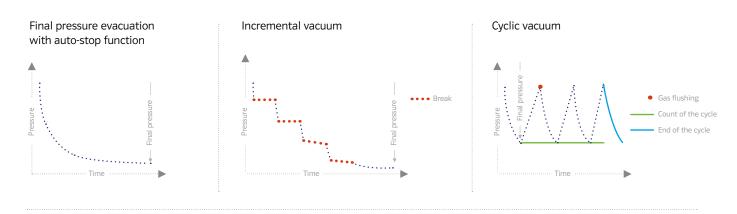
Our Z 3000 sensor control is equipped with a precision vacuum sensor and permits precise setting of important operating parameters. Vacuum, gas and sealing.

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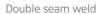
#### **Benefits**

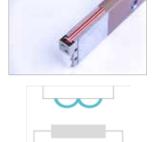
- User-friendliness
- 99-programme memory
- · Clear depiction of individual parameters
- Break function for immediate process cancellation
- H2O sensor for automatic packaging of liquid products flexibly adjustable according to customer requirements
- Quick-stop function for packaging liquids
- Incremental vacuum function for slowly degassing products
- Cyclic vacuum permits multiple flushing of the bag

- · Red Meat programme for shrink bag packaging
- Continuous running service programme for automatically cleaning the vacuum pump
- Separately adjustable cut-off welding systems
- Splashproof design
- Soft-air function for gentle back ventilation (optional)
- Individual setting of cooling, pressing on and back ventilation times
- Operating hours counter for monitoring service intervals



## Welding systems





Double flat wire: 6 x 0,3 mm



Simple-cut off seal weld





Round wire:  $1,2 \text{ mm } \emptyset$ Flat wire:  $4 \times 0,2 \text{ mm}$ 



Separately adjustable cut-off weld

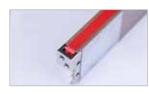




Round wire:  $1,2 \text{ mm } \emptyset$ Flat wire:  $4 \times 0,2 \text{ mm}$ 



Over-/under seal weld





Flat wire above: 8 x 0,2 mm Flat wire below: 6 x 0,2 mm





## **BUSCH** vacuum pump

Our BOSS vacuum packaging machines are fitted with powerful oil-driven rotary disc vacuum pumps made by the Busch Company.



#### **Benefits**

- Reduction of oxygen content by up to max. 0.1%
- · Constant high vacuum level
- Optimum conservation of moisture-sensitive and/or oxygen-sensitive products
- Long-term replacement part guarantee
- · Service-friendly design
- Technically mature, long-life technology Made in Germany
- Gas ballast valve for the evacuation of larger quantities of steam

#### Technical data

Nominal pumping speed	250 m³/h	300 m³/h
Ultimate pressure (mBar)	0,1	0,1
Nominal motor rating (kW)*	~ 5,5	~ 7,5
Nominal motor speed (U/min)	1500	1500
Noise level (ISO 2151) (dB)	72	74
Oil capacity (liter)	6,5	6,5

<sup>\*</sup> depends on the voltage supply

## Accessories

- 1. Gassing unit with long stainless steel nozzles (short bar: 4 / long bar: 5)
- 2. Simple cut-off seal weld
- 3. Separately adjustable cut-off weld
- 4. Over-/under seal weld (not possible in combination with separately adjustable cut-off weld)
- 5. Soft ventilation
- 6. Lid inspection window
- 7. Higher performance vacuum pump with 300 m /h, 3 phases, 230/400 V, 50 Hz, D.C. for external installation
- 8. Lid automation
- 9. Undercarriage for the external pump
- 10. External control unit postioned onto a lateral stainless steel arm
- 11. Lid-volume reduction (3 specially shaped insertion plates with stainless steel fastenings)
- 12. Set of wearing parts (teflon, wire, lid gasket, silicone for pressure bar)
- 13. Packaging (stable cardboard box on wooden pallet)

























