

DATA SHEET

FLOOR-STANDING MACHINE TITAN-F 1000











TECHNICAL DATA

Inner chamber dimensions	1015 x 675 x 210 280 mm*		
External dimensions	1100 x 1000 x 1070 mm*		
Seal length	550 mm 630 mm 980 mm		
Vacuum pump	100 m ³ /h 160 m ³ /h 250 m ³ /h 300 m ³ /h		
Control system	Z 3000		
Weight	325 kg 395 kg		
Power supply	3 phases, 230 / 400 V, 50 Hz**		



- * width x depth x height
- ** special voltages on request

All dimensions are approximate. We reserve the right to make technical changes and improvements without notice.

INSPIRING VACUUM TECHNOLOGY

- Perfect finish
- Easy handling
- Precise control system
- Maximum durability
- Wide range of applications
- 99% vacuum
- · Proof and reliable sealing
- · Simple cleaning
- Service-friendly

MACHINE STRUCTURE



Protected suction unit

Cable-free seal welding pneumatics in the worktop

Insertion plates for volume reduction and height regulation

Programmable sensor control system Z 3000 incl. high pressure seal

Mobile, plug-and-play unit with integrated vacuum pump

Four robust stainless steel rollers of which two are lockable

VACUUM PUMP

Our Boss vacuum packaging machines are equipped with powerful oil-lubricated rotary vane vacuum pumps made by company Busch.



Technical data	Busch			
Nominal pumping speed	100 m³/h	160 m³/h	250 m³/h	300 m³/h
Ultimate pressure (mBar)	0,1	0,1	0,1	0,1
Nominal motor rating (kW*)	~ 2,2	~ 3,0	~ 5,5	~ 5,5
Nominal motor speed (U/min)	1500	1500	1500	1500
Noise level (ISO 2151) (dB)	65	68	68	70
Oil capacity (liter)	2	7	7	7

^{*} depends on the voltage supply

SEALING SYSTEMS

Double sealing



Double flat wire: 6 x 0,3 mm





Simple cut-off sealing



Round wire: $1,2 \text{ mm } \emptyset$ Flat wire: $4 \times 0,2 \text{ mm}$





Separately adjustable cut-off weld



Round wire: 1,2 mm Ø Flat wire: 4 x 0,2 mm





Over-/under seal weld



Flat wire above: 8 x 0,2 mm Flat wire below: 6 x 0,2 mm





CONTROL SYSTEM

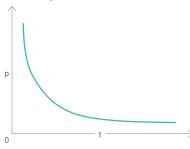
Our Z 3000 sensor control system in splash proof design is equipped with a precision vacuum sensor and allows precise setting of important operating parameters: vacuum, gas and sealing.

Benefits:

- 99-program memory
- Break function for immediate process cancellation
- H₂O sensor for automatic packaging of liquid products
- Quick-stop function for packaging of liquids
- · Variable step vacuum for slow degassing products
- Cyclic vacuum permits multiple flushing of the bag
- · "Red Meat" program for shrink bag packaging

- Continuous running service program for automatically cleaning the vacuum pump
- · Separate selectable sealing bars
- Individual setting of cooling, pressing on and back ventilation times
- · Operating hours counter for monitoring service intervals

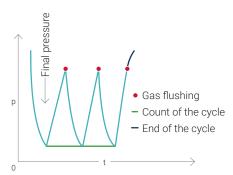
Ultimate pressure controlled evacuation with auto-stop function



Variable step vacuum



High pressure seal



ACCESSORIES

- 1. Exceptionally high lid (280 mm)
- 2. Gas flush device with long stainless steel nozzles (short bar: 3 / long bar: 5)
- 3. Simple cut-off welding, separately adjustable cut-off seal or top/bottom welding
- 4. Slow air release
- 5. Inspection glass in the lid
- 6. Automatic lid shift
- 7. Control fixed onto a lateral stainless steel arm
- 8. Inside roller track made of stainless steel

- Outside connecting roller track made of stainless steel (10 rollers, height-adjustable)
- 10. Reduction of the volume in the lid (3 specially shaped insertion plates with stainless steel fastenings
- 11. Air stream system incl. control system Z 3000 AS (only available with pump 300 m³/h)
- 12. Set of wearing parts (teflon, wire, lid gasket, silicone for pressure bar)
- 13. Packaging (stable cardboard box on wooden pallet)

























